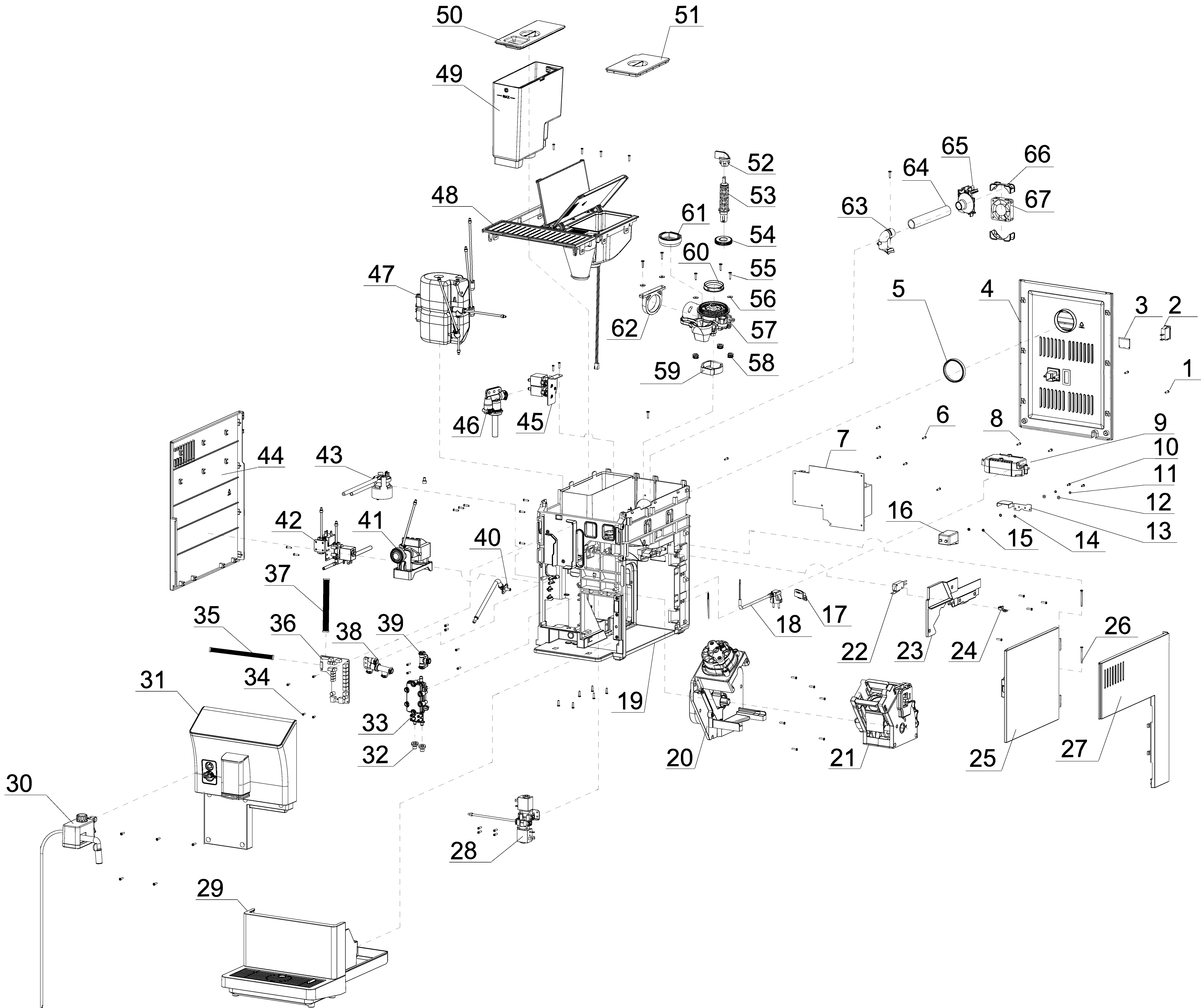




67	排气风扇	Exhaust fan	DC24V, 4500RPM	1	
66	风扇支承垫	Fan bearing pad	Silicon rubber	2	
65	排气风扇罩	Exhaust fan hood	ABS	1	
64	硅胶管 $\phi 18 \times \phi 22$	Silicon rubber tube	$\phi 18 \times \phi 22$	1	
63	排气管入口	Exhaust Inlet	ABS	1	
62	粉接口密封圈	Seal ring for ground coffee funnel	Silicon rubber	1	
61	电机减震橡胶	Grinder motor sleeve	Silicon rubber	1	
60	豆入口密封胶	Bean entrance sealant	Silicon rubber	1	
59	豆粉体橡胶	Support pad for ground coffee funnel	Silicon rubber	1	
58	磨豆器减震胶	Damper rubber for grinder	Silicon rubber	3	
57	磨豆器组合	Bean Grinder Assembly	DC 220V 100W 8000±100RPM	1	
56	大垫圈	Large Washer	$\phi 3.2 \times \phi 12 \times 1.0$	5	
55	十字槽盘头自攻螺钉	Cross recessed PH head self tapping screw	PWA2.9X15	5	
54	粗细调节齿轮	Adjusting gear	PA66+33%GF	1	
53	粗细调节齿轮杆	Adjustable gear lever	POM	1	
52	研磨调节旋钮	Adjusting knob	POM	1	
51	豆箱内盖	Bean container inside cover	AS	1	
50	水箱内盖	Water tank inside cover	AS	1	
49	水箱组件	Water Tank Assembly	AS	1	
48	上主体组件	Upper Body Assembly	AS	1	
47	即热式锅炉组件	Boiler Assembly	230V/1200W	1	
46	安全阀组件	Relief Valve Assembly		1	
45	咖啡电磁阀组件	Coffee solenoid Valve Assembly	DC 24V DN/ $\phi 0.9mm$	1	
44	左侧盖	Left cover	ABS	1	
43	流量计组件	Flow motor assembly	ABS-S20P02-10 DN $\phi 1.2mm$	1	
42	排水电磁阀组件	Flush Valve Assembly	DC 24V DN/ $\phi 0.9mm$	1	
41	电磁泵组件	Electromagnetic pump assembly	EP4 230V 50Hz 48W	1	
40	咖啡出口连接弯管	Coffee Outlet Elbow assembly		1	
39	三通接头	Three-way connector	PEI 1000	1	
38	单向阀组件	One-way Valve Assembly		1	
37	16P端子线	16Pin Terminal Wire		1	
36	中转PCB板	Transfer PCB board		1	
35	10P端子线	10Pin Terminal Wire		1	
34	十字槽盘头自攻螺钉	Cross recessed PH head tapping screw	ST2.9X8	5	
33	冷凝器组件	Condenser Assembly	PP	1	
32	泄压口密封胶	Relief Seal	Silicon rubber	2	
31	前面板组件	Front Panel Assembly		1	
30	奶壶盖组件	Milk container cover assembly		1	
29	接水盘组件	Drip Tray Assembly		1	
28	蒸汽电磁阀组件	Steam solenoid assembly	DC 24V DN/ $\phi 0.9mm$	1	
27	右侧盖	Right cover	ABS	1	
26	活动门转轴	Brewing door shaft	SUS304	2	
25	酿造门组件	Brewing door assembly		1	
24	固定板弹扣	Fixed plate buckle	PC	1	
23	核心组件固定板	Brewing unit fixing plate	ABS	1	
22	核心感应防水开关	Waterproof switch for brewing unit	10(2)A 125/250VAC	1	
21	酿造核心组件	Brewing unit assembly		1	
20	传动组合	Drive unit assembly	DC 24V 9W 4400±100RPM	1	
19	主体组合	Main Body assembly		1	
18	电源线	Power cord	H05VV-F/3G 1.0mm ² 2m	1	
17	压线码	Switch push rod	ABS	1	
16	EMI滤波器 (A1FW-10A)	Emi filter	A1FW-10A	1	
15	六角螺母	Hexagon nut	M3	2	
14	外锯齿锁紧垫圈	External Serrated lock Washer	$\phi 3.5 \times \phi 6.0 \times 0.4$	2	
13	滤波板	Filter press board	SECC (T=1.0mm)	1	
12	平垫圈	Flat Washer	$\phi 3.2 \times \phi 7.0 \times 0.5$	2	
11	弹簧垫圈	Spring Washer	$\phi 3$	2	
10	十字槽盘头螺钉	Cross recessed PH head screw	M3X8	3	
9	开关电源组件	Switching power supply assembly	AC 100-240V 50/60Hz DC 24V 2A	1	
8	十字槽盘头自攻螺钉	Cross recessed PH head self tapping screw	ST2.9X10	3	
7	主PCB板	Main PCB board		1	
6	十字槽盘头自攻螺钉	Cross recessed PH head tapping screw	ST2.9X12	44	
5	排气管口密封胶	Exhaust port gasket	Silicon rubber	1	
4	后盖	Back cover	ABS	1	
3	烧录口盖	USB Lid	ABS	1	
2	电源开关	Power switch	BT-11/16A/125VAC	1	
1	内六角梅花垫圈自攻螺钉	Hexagon socket head PH head tapping screw	ST2.9X12	24	
序号/NO.	中文名称	None	材料/Material	数量/Qty	备注/Remark

标记/Mark	数量/Number	比例/Scale	图名/Title	图号/No.	图例/Example
设计/Designed by			爆炸图 (欧规)	比例/Scale	1:1
工艺/Process			Exploded drawing	数量/Qty	共 张/Total
审核/Checked by				图 号/No.	共 张/Total
标准/Standardization			投影方式/Projection	上海宝岛咖啡机械有限公司	
批准/Approved by			First Angle Projection	Shanghai Baodao Coffee Machinery Co., Ltd.	